



D1: _____

D2: _____ TOL: _____

D3: _____ TOL: _____

L1: _____

L2: _____ TOL: _____

L3: _____ TOL: _____

DRILLING DEPTH Lmax: _____

A1: _____

HELIX ANGLE: 30°

NO. OF FLUTES: _____

COOLANT FEED: YES NO

COATING: _____

MAT'L BEING CUT: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
			Tel.: (418) 877-2118 • Fax: (418) 877-0522	
	E-mail: bruno@aldon.ca		Appr. By: _____	Date: _____
	Title: DOUBLE MARGIN SPIRAL FLUTE CHAMFER DRILL		Customer: _____	Dwg. No.: _____