

D1: _____

DRILLING DEPTH Lmax: _____

D2: _____ TOL: _____

A- STEP ANGLE (PER SIDE): _____

D3: _____ TOL: _____

COOLANT FEED: ☐ YES ☐ NO

L1: _____


L2: _____ TOL: _____

L3: _____ TOL: _____

COATING: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: _____

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
			Tel.: (418) 877-2118 • Fax: (418) 877-0522	
	E-mail: bruno@aldon.ca			
	Appr. By: _____		Date: _____	
	Title: _____		DOUBLE MARGIN STRAIGHT FLUTE STEP DRILL	
Customer: _____		Dwg. No.: _____		