

D1: _____

L4 (CHAMFER LENGTH): _____

HELIX ANGLE: _____

D2: _____ TOL: _____

A1 (CHAMFER ANGLE): _____

END CUT STYLE: _____

D3: _____ TOL: _____

A2 (STEP ANGLE): _____

L1: _____

NO. OF FLUTES: _____

L2: _____ TOL: _____

SPIRAL: ☐ R/H ☐ L/H ☐ STR


L3: _____ TOL: _____

CUT: ☐ R/H ☐ L/H

COATING: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: _____

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
			Tel.: (418) 877-2118 • Fax: (418) 877-0522	
	E-mail: bruno@aldon.ca			
	Appr. By: _____		Date: _____	
	Title: _____		STEP REAMER	
Customer: _____		Dwg. No.: _____		