

D1: \_\_\_\_\_

A1- STEP ANGLE (PER SIDE): \_\_\_\_\_

D2: \_\_\_\_\_ TOL: \_\_\_\_\_

HELIX ANGLE: 30°

L1: \_\_\_\_\_

NO. OF FLUTES: \_\_\_\_\_

L2: \_\_\_\_\_ TOL: \_\_\_\_\_

COOLANT FEED: ☐ YES ☐ NO


L3: \_\_\_\_\_ TOL: \_\_\_\_\_

DRILLING DEPTH Lmax: \_\_\_\_\_

COATING: \_\_\_\_\_

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS  
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: \_\_\_\_\_

NOTES			5130 Rideau, Suite #170, Quebec, PQ G2E-5S4	
			Tel.: (418) 877-2118 • Fax: (418) 877-0522	
	E-mail: bruno@aldon.ca			
	Appr. By: _____		Date: _____	
	Title: <b>HIGH PERFORMANCE STEP DRILL</b>			
Customer: _____		Dwg. No.: _____		